# MSS21 & MSS25 ROTARY HAND PUMP

### **GENERAL INFORMATION**

This Rotary Hand pump is designed for use with diesel fuels (up to 30% bio-diesel blends such as B30) and medium weight oils to SAE90. These pumps deliver up to 25 litres per minute and are designed for use on a tank or drum with a 2" BSPM thread. This pump is not suitable for pumping petrol or water.

### INSTALLATION

Wrap all threads that are exposed to liquids with 3 to 4 turns of thread sealing tape or a thread-sealing compound approved for use with diesel fuels.

- 1. Hand-tighten the 2" tank/drum adaptor on to the tank/drum.
- 2. Assemble the crank handle and fit on to the pump shaft.
- 3. Assembly the suction pipe(s) and fit foot strainer
- 4. Screw the suction tube assembly into the pump inlet.
- 5. Screw the spout into the pump outlet.
- 6. Slide the suction tube into the 2" tank/drum adaptor and tighten at desired height.

## OPERATION

To dispense fuel rotate the handle in the direction of the arrow on the housing. Observe standard safety precautions when handling fuel.

## MAINTENANCE

During daily use, this pump is essentially maintenance free. However, the pump should be inspected periodically for signs of leakage.

## TROUBLESHOOTING

### PUMP FAILS TO PUMP

- 1. Check the suction pipe for leaks.
- 2. Vanes worn or damaged, replace as necessary.

### PUMP SEIZED

- 1. Check for debris in pump housing.
- 2. Vanes damaged, replace as necessary.



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